

Work Order ID 74647



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Tuesday, October 04, 2011 3:14:16 PM

Item ID: D350-749-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Low to High Gear Conversion

Start Date: 10/4/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/7/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: M.L.J Date: 11/10/04 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP350-749-015 CHG 001 "NO DART
ARC OR C OF C REQUIRED"

Smc06

MLJ 11-10-5

110

0.00



Pick Kit

Memo

0.00

Packaging

Packaging

Pick 10/5 ①

120

0.00



QC4- 100% Inspect kits for completeness

Memo

0.00

Quality Control

*Smc06
11/10/06*

②

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 74647

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-749-015
Location: 21 ☐ PPP Rev: Draft ☐ "NO DART
ARC OR C OF C REQUIRED" ☐ **ATTN: ALL ORIGINAL EUROCOPTER
ARC AND ☐ TAGS TO BE SHIPPED WITH KIT**

11/10/11

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

11/10/11
ME
11-10-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, October 04, 2011 3:14:22 PM

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Work Order ID: 74647

Parent Item: D350-749-015

Parent Item Name: Low to High Gear Conversion

Start Date: 10/4/2011

Required Date: 10/7/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 08-02-14 DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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22201TK060070X Purchased No



SCREW

Location Loc Qty Loc Code

ST367 2

117898 2

120 Each 2.0000 2



117898

2

22201TK080018X Purchased No



SCREW

Location Loc Qty Loc Code

ST367 2

117898 2

120 Each 2.0000 2



117898

2

23112TK080X Purchased No



WASHER

Location Loc Qty Loc Code

ST367 2

117898 1

118253 1

120 Each 4.0000 4



117898

118253

4

350A41-1088-20 Purchased No



STRIP, CHAFING, UPPER

Location Loc Qty Loc Code

ST372 4

117898 4

117898

10/10/11 (1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, October 04, 2011 3:14:22 PM

Page 2

Work Order ID: 74647

Parent Item: D350-749-015

Parent Item Name: Low to High Gear Conversion

Start Date: 10/4/2011

Required Date: 10/7/2011

Start Qty: 1.00

Required Qty: 1.00

350A41-1089-20 Purchased

No

120

Each

2.0000

2

2



STRIP, CHAFING, LOWER REAR

Location

Loc Qty

Loc Code

ST372

2

117898

2

120

Each

2.0000

2

2

350A41-1090-20 Purchased

No



STRIP, CHAFING, LOWER FRONT

Location

Loc Qty

Loc Code

ST372

2

117898

2

120

Each

4.0000

4

4

350A41-1092-22 Purchased

No



HALF CLAMP

Location

Loc Qty

Loc Code

ST374

4

117898

4

120

Each

6.0000

2

2

ASN52320BH120N Purchased

No



NUT

Location

Loc Qty

Loc Code

ST369

6

116300

1

117898

5

116300 1x
117898 1x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Qty -011	Qty -013	Qty -015	Qty -021	Qty -023	Qty -031	Qty -033	Part Number	Description
X							D350-749-011	LANDING GEAR KIT HIGH, AERAZUR / APICAL CYLINDRICAL FLOAT COMPATIBLE
	X						D350-749-013	LANDING GEAR KIT HIGH, AIRCRUISER / APICAL TRI-BAG FLOAT COMPATIBLE
		X					D350-749-015*	STANDARD TO HIGH GEAR CONVERSION KIT
			X				D350-749-021	LANDING GEAR KIT HIGH, AERAZUR / APICAL CYLINDRICAL FLOAT COMPATIBLE W/ RUN-ON LANDING WEARPLATE
				X			D350-749-023	LANDING GEAR KIT HIGH, AIRCRUISER / APICAL TRI-BAG FLOAT COMPATIBLE W/ RUN-ON LANDING WEARPLATE
					X		D350-749-031	LANDING GEAR KIT HIGH, AERAZUR / APICAL CYLINDRICAL FLOAT COMPATIBLE W/ DELUXE SKIDTUBES
						X	D350-749-033	LANDING GEAR KIT HIGH, AIRCRUISER / APICAL TRI-BAG FLOAT COMPATIBLE W/ DELUXE SKIDTUBES
1	1		1	1	1	1	D350-748-101	CROSSTUBE INSTALLATION, AS 350/355 HIGH FWD
1	1		1	1	1	1	D350-748-201	CROSSTUBE INSTALLATION, AS 350/355 HIGH AFT
1							D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
1							D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
	1						D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE
	1						D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE
		1					D350-636-015	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE WITH RUN-ON LANDING WEARPLATE
		1					D350-636-016	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE WITH RUN-ON LANDING WEARPLATE
			1				D350-636-017	SKIDTUBE INSTALLATION, LH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE WITH RUN-ON LANDING WEARPLATE
			1				D350-636-018	SKIDTUBE INSTALLATION, RH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE WITH RUN-ON LANDING WEARPLATE
				1			D350-636-215	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE DELUXE
					1		D350-636-216	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE DELUXE
					1		D350-636-217	SKIDTUBE INSTALLATION, LH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE DELUXE
					1		D350-636-218	SKIDTUBE INSTALLATION, RH AIRCRUISER/APICAL TRI-BAG FLOAT COMPATIBLE DELUXE
		4					350A41-1088-20	STRIP, CHAFING, UPPER
		2					350A41-1090-20	STRIP, CHAFING, LOWER, FRONT
		2					350A41-1089-20	STRIP, CHAFING, LOWER, REAR
		4					350A41-1092-22	HALF, CLAMP
		2					22201TK080018X	SCREW
		2					23112TK080X	WASHER
		2					ASN52320BH120N	NUT
		2					22201TK060070X	SCREW

*ADDITIONAL PARTS ARE REQUIRED WHEN SWITCHING FROM STANDARD TO HIGH GEAR ON AS350/355 AIRCRAFT. CUSTOMERS WHO ARE SWITCHING FROM STANDARD TO HIGH GEAR CAN PROCURE THE D350-749-015 CONVERSION KIT.



REFERENCE ONLY
8

C	ADD -021/-023/-031/-033 KITS	RF	11.09.26
B	ADD D350-749-015 KIT FOR STANDARD TO HIGH GEAR CONVERSION	PH	08.02.08
A	NEW ISSUE	CP	06.09.07
REV.	DESCRIPTION	BY	DATE
DESIGN	47	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF	DRAWING NO.	REV. C
CHECKED	HA	D350-749	SHEET 1 OF 1
MFG. APPR.	N/A	TITLE	SCALE
APPROVED	HA	LANDING GEAR KITS	NTS
DE APPR.	HA	DATE 11.09.26	
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